Press die components according to VW-Norm by DAYTON and MISUMI

DAYTON®

a MISUMI Group Company

Headed punches
39V 1199
Guide pins for urethane
Locating cones
Stock pipes
39D 998
Spring loaded pilot
Nest guides
39V 1272
39D 582
39D 839
Urethane set up blocks
39D 954
Roller stock lifters
Die buttons
Wear plates
39D 501
Hooks
39D 969
Guide pillars
Adjustable piercing unit
Locating block
39V 1205
39D 972
UST steel stripper
39D 649
39D 22102
Distributors
Ball Lock punches for piercing of aluminium
Spring plungers

Your advantage: global availability of all standard parts

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DAYTON components according to VW norm

Ball Lock punches

39D 966
(All versions)

DAYTON:
BJ_; BZ_; BP_; BK_

1A

Ball Lock punches for piercing of aluminium

39D 947
(All versions)

DAYTON:
BJ_; BZ_; BP_; BK_

1B

Headed punches

39D 818
(All versions)

DAYTON:
SJ_V; SP_V

1C

Die buttons

39D 501
(All versions)

DAYTON:
AD_V; AN_V

1D

Punch retainer, polygonal, for Ball Lock punches

39D 965
(All versions)

DAYTON:
BRTOP

1E

Punch retainer, polygonal, for headed punches

39D 979
(All versions)

DAYTON:
ARTVS

1F

Multi position retainer for Ball Lock punches

39D 819

DAYTON:
BRPBP

1G

Retainer in a compact design

39D 998
(All versions)

DAYTON:
ORTS

1H

Steel stripper

39D 989
(/10-/16; /50-/55)

DAYTON:
UBG_A; UBF_A

1I

UST steel stripper

39D 22102
(All versions)

DAYTON:
UST

1J

Stripper

39D 953
(/10-/32)

DAYTON:
UHM; UBP; URP

1K

Semi-circular gauging flanges

39V 1272
(/11; /12)

1L

Adjustable piercing unit

39D 836
(All versions)

Bestellcode
nach VW-Norm

1M

Cams

39D 600

DAYTON:
JCM-Z2-370-RF;
JCM-Z2-370-TF

1N

FPC pierce unit

DAYTON:
FPC

1O

Blanking support unit

39D 1855

DAYTON:
SUB45

1P

MISUMI components according to VW norm

Guide pillars

39D 862
(All versions)
MISUMI:
DGPMA; DGPMB

2A

Guide pillars

39D 969
(All versions)
MISUMI:
DGPMAV

2B

Guide bushings

39D 956
(All versions)
MISUMI:
DVGB

2C

Locating plate

39D 856
(All versions)
MISUMI:
DLPV

2D

Guide bushings

39D 860
(All versions)
MISUMI:
DGBWF

2E

Clamps for guide bushing

39D 861
(All versions)
MISUMI:
DCLP

2F

Wear plates, 20mm thick

39D 863
(/12-/165; /62-/106;
/171-/177)
MISUMI:
DSEW; DSEWL;
DMWP

2G

Wear plates, 12mm thick

39D 954
(/11-/39; /41-/65)
MISUMI:
DSTW; DMWT

2H

L gibs

39D 582
(All versions)
MISUMI:
DSTLW

2I

Gib plates

39D 890
(/15-/30);
(/50-/57; /60-/67)*
MISUMI:
DCUPW; DVCUPSS

2J

Wear strips with two slide surfaces

39D 892
(/10-/12; /15-/17)
MISUMI:
DCSPW

2K

Heel guide plates

39V 1159
(All versions)
MISUMI:
DOGPZ

2L

Cam dwells

39D 894
(/130-/141; /150-/161)
MISUMI:
DCSHW; DCSHS

2M

U guides / V guides

39D 952
(/10-/23; /40-/53)
MISUMI:
DCBG; DCBP

2N

Spring loaded pilot

39D 846
(All versions)
MISUMI:
SLPP_; SLPR_

2O

Guiding units

39D 506
(/10)
MISUMI:
DLTGB-(L)

2P

Die fixing plates

39D 543
(All versions)
MISUMI:
DDKP

2Q

Spring plungers

39D 549
(/10; /26-/28)*; (30-37)
MISUMI:
DVPJH; DVPJL

2R

Guide pins for urethane

39D 571
(All versions)
MISUMI:
DSGPU

2S

Stock pipes / spacers

39D 578
(All versions)
MISUMI:
DSTP; DKPBGF;
DKPBGM

2T

Stroke end blocks

39D 592
(All versions)
MISUMI:
DSBV

2U

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MISUMI components according to VW norm

Cam stoppers

39D 630
(/8; /10; /20; /21)

MISUMI:
DVCCS; DCCSNU;
DVCSTO

3A

Air pins

39D 638
(/10-/12)

MISUMI:
DARBNA; DARBNB;
DARBNC

3B

Gages for sensor

39D 639
(/1-/4; /25-/26; /20-/23)

MISUMI:
DPLGRNS; DPLGLNS;
DPACONS

3C

Washers for die fastening

39D 649
(All versions)

MISUMI:
DKWNU

3D

Retainer bolts

39D 650
(/31-/38)

MISUMI:
DSKAL; DSKAH

3E

Urethane set up blocks

39D 651
(All versions)

MISUMI:
DESTS

3F

Nest guides

39D 807
(All versions)

MISUMI:
DVNG; DVNGA;
DVNGB; DVNGBA

3G

Locating keys

39D 826

MISUMI:
DLKSR

3H

Retainer bolt sets and accessories

39D 828
(All versions)

MISUMI:
DCBHA; DCBHB

3I

Lifting units

39D 839
(All versions)*

MISUMI:
DVCHPBS

CE

3J

Pressure plates

39D 847
(All versions)

MISUMI:
DGSBPR; DGSBPS

3K

Retainer pins

39D 854
(All versions)

MISUMI:
DCSPSP

3L

Lifting bars

39D 866
(All versions)

MISUMI:
DHLFB; DHLFBS

CE

3M

Washers for urethane hold

39D 869
(All versions)

MISUMI:
DUHW

3N

Air cylinder fixings

39D 870
(All versions)

MISUMI:
DACAD

3O

Cam rollers

39D 872
(All versions)*

MISUMI:
DCRU

3P

Cam accelerations

39D 873
(All versions)*

MISUMI:
DCRD

3Q

Lifting brackets

39D 876
(All versions)

MISUMI:
DVCHP

CE

3R

Air cylinder fixing plates

39D 882
(/6 Part 2; /9 Part 2;
/6 Part 3; /9 Part 3)

MISUMI:
DACFPA; DACFPB

3S

Air cylinder adapters

39D 887
(/1 Part 1; /2 Part 1)

MISUMI:
DVCHAS; DVCHAL

3T

Air pins

39D 951
(All versions)

MISUMI:
DCUP

3U

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MISUMI components according to VW norm

Balancing pins / components for balancing pins

39D 896
(/1-/3)
MISUMI:
DPPAS; DPPBS;
DPPCS; DPPP;
DPPAF; DPPBF;
DPPCF

4A

Plungers with gas spring

39D 972
(/11-/13)*
MISUMI:
DPJGS

4B

Spacer plates

39D 976
(/10; /11)*
MISUMI:
DADPT

4C

Part lifters / accessories

39D 995
(Retaining element
Version /12; /14-/16; /
Part 4; /Part 5; /Part 6)
MISUMI:
DPJGSS; DPJGSSC;
DPJGSFB; DSRTB

4D

Plates for sensors

39D 993
(All versions)
MISUMI:
DSFP

4E

Distributors

39D 1392
(All versions)
MISUMI:
DFBSA

4F

Distributors

39D 1430
(/1)
MISUMI:
DFBSB

4G

Visual locator setting punches

39V 863
(All versions)
MISUMI:
DDCBA

4H

Threaded bushes

39V 1071
(All versions)
MISUMI:
DTHB

4I

Stock blocks

39V 1162
(All versions)
MISUMI:
DDSBS; DDSBR

4J

Locating cones

39V 1168
(All versions)
MISUMI:
DVMLTCA; DVMLTCD;
DVMLTCW

4K

Hooks

39V 1199
(All versions)
MISUMI:
DVCHN

CE

4L

Locating pins

39V 1205
(All versions)
MISUMI:
DTLPB

4M

Gages for nest guide

39V 1242
(/5-/8)
MISUMI:
DVNGG

4N

Locating blocks

39V 1254
(/10-/13)
MISUMI:
DVLCB

4O

Keys

39V 1304
(All versions)
MISUMI:
DLKTH

4P

Roller stock lifters / - with bearing

39V 1569
(/1-/4; /10-/13)
MISUMI:
DSLMS; DSLMR;
DSLMU; DSLMSB;
DSLMRB; DSLMUB

4Q

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Overview of components according to VW norm

NORM	DESIGNATION	PAGE
39D 501	Die buttons	1D
39D 506	Guiding units	2P
39D 543	Die fixing plates	2Q
39D 549	Spring plungers	2R
39D 571	Guide pins for urethane	2S
39D 578	Stock pipes / spacers	2T
39D 582	L gibs	2I
39D 592	Stroke end blocks	2U
39D 600	Cams	1N
39D 630	Cam stoppers	3A
39D 638	Air pins	3B
39D 639	Gages for sensor	3C
39D 649	Washers for die fastening	3D
39D 650	Retainer bolts	3E
39D 651	Urethane set up blocks	3F
39D 807	Nest guides	3G
39D 818	Headed punches	1C
39D 819	Multi position retainer for Ball Lock punches	1G
39D 826	Locating keys	3H
39D 828	Retainer bolt sets and accessories	3I
39D 836	Adjustable piercing unit	1M
39D 839	Lifting units	3J
39D 846	Spring loaded pilot	2O
39D 847	Pressure plates	3K
39D 854	Retainer pins	3L
39D 856	Locating plate	2D
39D 860	Guide bushings	2E
39D 861	Clamps for guide bushing	2F
39D 862	Guide pillars	2A
39D 863	Wear plates, 20mm thick	2G
39D 866	Lifting bars	3M
39D 869	Washers for urethane hold	3N
39D 870	Air cylinder fixings	3O
39D 872	Cam rollers	3P
39D 873	Cam accelerations	3Q
39D 876	Lifting brackets	3R
39D 882	Air cylinder fixing plates	3S
39D 887	Air cylinder adapters	3T
39D 890	Gib plates	2J
39D 892	Wear strips with two slide surfaces	2K

NORM	DESIGNATION	PAGE
39D 894	Cam dwells	2M
39D 896	Balancing pins / components for balancing pins	4A
39D 947	Ball Lock punches for piercing of aluminium	1B
39D 951	Air pins	3U
39D 952	U guides / V guides	2N
39D 953	Stripper	1K
39D 954	Wear plates, 12mm thick	2H
39D 956	Guide bushings	2C
39D 965	Punch retainer, polygonal, for Ball Lock punches	1E
39D 966	Ball Lock punches	1A
39D 969	Guide pillars	2B
39D 972	Plungers with gas spring	4B
39D 976	Spacer plates	4C
39D 979	Punch retainer, polygonal, for headed punches	1F
39D 989	Steel stripper	1I
39D 993	Plates for sensors	4E
39D 995	Part lifters / accessories	4D
39D 998	Retainer in a compact design	1H
39D 1392	Distributors	4F
39D 1430	Distributors	4G
39D 1855	Blanking support unit	1P
39D 22102	UST steel stripper	1J
39V 863	Visual locator setting punches	4H
39V 1071	Threaded bushes	4I
39V 1159	Heel guide plates	2L
39V 1162	Stock blocks	4J
39V 1168	Locating cones	4K
39V 1199	Hooks	4L
39V 1205	Locating pins	4M
39V 1242	Gages for nest guide	4N
39V 1254	Locating blocks	4O
39V 1272	Semi-circular gauging flanges	1L
39V 1304	Keys	4P
39V 1569	Roller stock lifters / - with bearing	4Q
	FPC pierce unit	1O

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